



Replacement Parts List

304-475

VM Pumps

SUPERSEDES: New

EFFECTIVE: October 1, 2012

REPLACEMENT SEAL AND GASKET KITS

Design 1: (15 position Taco Model Number) – Pumps Manufactured from 01/2000 to 06/2005
Example: VM0204BBA1B925D includes paper sleeve gaskets

CATALOG NUMBER	DESCRIPTION
1800-B78038	Seal Kit – for VM01 and VM02 (1-12 Stages) *
1800-B78039	Seal Kit – for VM01 and VM02 (15-18 Stages) *
1800-B78040	Seal Kit – for VM04 (1-12 Stages) and VM06 (2-8 Stages) *
1800-B78041	Seal Kit – for VM04 (14-16 Stages) and VM06 (10-12 Stages) *

Design 2: (15 position Taco Model Number) – Pumps Manufactured from 06/2005 to end of 2011
Replacement Seal Kits (includes paper gaskets and o-rings)

CATALOG NUMBER	DESCRIPTION
1800-B85347	Seal Kit – VM01 and VM02 Series *
1800-B85348	Seal Kit – VM04 and VM06 Series *

Design 3: (16 position Taco Model Number – Double Flat Shaft Design) – July to October 2011 phase-in
Example: VM0204BBA1AB925D includes sleeve o-rings

CATALOG NUMBER	DESCRIPTION
1800-B85816	Seal Kit – VM01 and VM02 Series **
1800-B85819	Seal Kit – VM04 and VM06 Series **

* Design 1 and Design 2 seals are Tungsten-carbide/Tungsten-carbide/EPDM.

** Design 3 seals are Tungsten-carbide/Carbon/EPDM.

If in doubt of which design series you may be ordering repair components for, please contact the factory at 1-888-237-5353 (press 1). Please have the pump serial number available.

REPLACEMENT PUMP STACKS

Note: Only Design 3 (double-flat shaft) stacks available. They fit Designs 1 and 2 also. Design 3 seals are required.

PUMP MODEL	VM01BB - CI Volute Part Number	VM01EB - 304SS Volute Part Number	VM01DB - All 316SS Part Number
VM0102	1800-B76613RSD	1800-B82227RSD	1800-B82250RSD
VM0103	1800-B76614RSD	1800-B82228RSD	1800-B82251RSD
VM0104	1800-B76615RSD	1800-B82229RSD	1800-B82252RSD
VM0105	1800-B76616RSD	1800-B82230RSD	1800-B82253RSD
VM0106	1800-B76617RSD	1800-B82231RSD	1800-B82254RSD
VM0107	1800-B76618RSD	1800-B82232RSD	1800-B82255RSD
VM0108	1800-B76619RSD	1800-B82233RSD	1800-B82256RSD
VM0110	1800-B76620RSD	1800-B82234RSD	1800-B82257RSD
VM0112	1800-B76621RSD	1800-B82235RSD	1800-B82258RSD
VM0115	1800-B76622RSD	1800-B82236RSD	1800-B82259RSD
VM0118	1800-B78022RSD	1800-B82237RSD	1800-B82260RSD

PUMP MODEL	VM02BB - CI Volute Part Number	VM02EB - 304SS Volute Part Number	VM02DB - All 316SS Part Number
VM0201	1800-B76623RSD	1800-B82238RSD	1800-B82261RSD
VM0202	1800-B76624RSD	1800-B82239RSD	1800-B82262RSD
VM0203	1800-B76625RSD	1800-B82240RSD	1800-B82263RSD
VM0204	1800-B76626RSD	1800-B82241RSD	1800-B82264RSD
VM0205	1800-B76627RSD	1800-B82242RSD	1800-B82265RSD
VM0206	1800-B76628RSD	1800-B82243RSD	1800-B82266RSD
VM0207	1800-B76629RSD	1800-B82244RSD	1800-B82267RSD
VM0208	1800-B76630RSD	1800-B82245RSD	1800-B82268RSD
VM0210	1800-B76631RSD	1800-B82246RSD	1800-B82269RSD
VM0212	1800-B76632RSD	1800-B82247RSD	1800-B82270RSD
VM0214	1800-B76633RSD	1800-B82248RSD	1800-B82271RSD
VM0216	1800-B76634RSD	1800-B82249RSD	1800-B82272RSD

PUMP MODEL	VM04BB - CI Volute Part Number	VM04EB - 304SS Volute Part Number	VM04DB - All 316SS Part Number
VM0401	1800-B76635RSD	1800-B82187RSD	1800-B82207RSD
VM0402	1800-B76636RSD	1800-B82188RSD	1800-B82208RSD
VM0403	1800-B76637RSD	1800-B82189RSD	1800-B82209RSD
VM0404	1800-B76638RSD	1800-B82190RSD	1800-B82210RSD
VM0405	1800-B76639RSD	1800-B82191RSD	1800-B82211RSD
VM0406	1800-B76640RSD	1800-B82192RSD	1800-B82212RSD
VM0408	1800-B76641RSD	1800-B82193RSD	1800-B82213RSD
VM0410	1800-B76642RSD	1800-B82194RSD	1800-B82214RSD
VM0412	1800-B76643RSD	1800-B82195RSD	1800-B82215RSD
VM0214	1800-B76644RSD	1800-B82196RSD	1800-B82216RSD
VM0416	1800-B85363RSD	1800-B85378RSD	1800-B85393RSD

PUMP MODEL	VM06BB - CI Volute Part Number	VM06EB - 304SS Volute Part Number	VM06DB - All 316SS Part Number
VM0602	1800-B76645RSD	1800-B82198RSD	1800-B82218RSD
VM0603	1800-B76646RSD	1800-B82199RSD	1800-B82219RSD
VM0604	1800-B76647RSD	1800-B82200RSD	1800-B82220RSD
VM0605	1800-B76648RSD	1800-B82201RSD	1800-B82221RSD
VM0606	1800-B76649RSD	1800-B82202RSD	1800-B82222RSD
VM0607	1800-B76650RSD	1800-B82203RSD	1800-B82223RSD
VM0608	1800-B76651RSD	1800-B82204RSD	1800-B82224RSD
VM0610	1800-B76652RSD	1800-B82205RSD	1800-B82225RSD
VM0612	1800-B76653RSD	1800-B82206RSD	1800-B82226RSD

REPLACEMENT MOTORS

1 Phase ODP

VM SERIES					115/208-230/1 ODP	208-230/1 ODP
VM01	VM02	VM04	VM06	HP		
X	X	X	—	3	1800-M11602	—
X	X	X	X	5	—	1800-M12148
—	X	—	—	7.5	—	1800-M12150
—	—	X	X	7.5	—	1800-M11604
—	—	X	X	10	—	1800-M11605

1 Phase TEFC

VM SERIES					115/208-230/1 TEFC	208-230/1 TEFC
VM01	VM02	VM04	VM06	HP		
X	X	—	—	0.50	1800-M11606	—
X	X	X	—	0.75	1800-M11607	—
X	X	—	—	1	1800-M11608	—
X	X	X	—	1.5	1800-M11609	—
X	X	—	—	2	1800-M11610	—
X	X	X	—	3	1800-M11611	—
X	X	X	X	5	—	1800-M12149
—	X	—	—	7.5	—	1800-M12152
—	—	X	X	7.5	—	1800-M11613
—	—	X	X	10	—	1800-M11614

3 Phase ODP

VM SERIES					208-230/460/3 ODP
VM01	VM02	VM04	VM06	HP	
X	X	X	X	5	1800-M11621
—	X	—	—	7.5	1800-M12151
—	—	X	X	7.5	1800-M11622
—	—	X	X	10	1800-M11623
—	—	X	X	15	1800-M11624
—	—	—	X	20	1800-M11625
—	—	—	X	25	1800-M11627

3 Phase TEFC

VM SERIES					208-230/460/3 TEFC	208-230/460/3 TEFC PREMIUM
VM01	VM02	VM04	VM06	HP		
X	X	—	—	0.50	—	1800-M14581
X	X	X	—	0.75	—	1800-M14582
X	X	—	—	1	—	1800-M14583
X	X	X	—	1.5	—	1800-M14584
X	X	—	—	2	—	1800-M14585
X	X	X	—	3	—	1800-M14586
X	X	X	X	5	1800-M11635	1800-M14587
—	X	—	—	7.5	1800-M12153	1800-M14588
—	—	X	X	7.5	1800-M11636	1800-M14596
—	—	X	X	10	1800-M11637	1800-M14589
—	—	X	X	15	1800-M11638	1800-M14590
—	—	—	X	20	1800-M11639	1800-M14591
—	—	—	X	25	1800-M11641	1800-M14592



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