SUPERSEDES: March 1, 2013
EFFECTIVE: December 20, 2013

Plant ID: 9300-2875

Cold Start Boiler Application

Operation: When any thermostat calls for heat, the appropriate circulating pump is energized and the isolated end switch (X and X) will start the boiler.

For Cold Start Boiler Application

Priority Operation: When the priority dip switch is set to ON and the priority zone is actuated, all other zones will stop operation until priority zone is satisfied. When not switched to priority, all zones will operate independently.

Mode Operation: When the dip switch is set to NORMAL, the end switch relay will be energized if any zone is in operation. When the switch is set to RESET, the end switch relay will only be energized if the priority zone is in operation, or through the operation of a plug-in reset control.

Primary Pump Operation: When the dip switch is set to OFF, the primary circulating pump output will energize when any zone calls for heat, except the priority zone. When the dip switch is set to ON, the primary circulating pump output will energize when any zone calls for heat.

Post Purge Operation: When the dip switch is set to ON, the priority zone output will stay energized for 2 minutes after its thermostat or aquastat is satisfied, but not operate the boiler.

Priority Protection Operation: When the priority dip switch is set to ON, and if the priority zone calls continuously for more than one hour, power is returned to all other zones, allowing each zone to function independently. Once the priority zone is satisfied, the control’s auto-reset is activated and the priority zone is again allowed to have priority for up to one hour starting from when it calls next.

Pump Exercise Operation: When the dip switch is set to OFF, the solid state timer cycles all the circulating pumps that are attached to the Expandable Switching Relay at the selected time interval. The time interval can be set for the pumps to run for either 30 seconds every 2 weeks or for 4 minutes every 24 hours.

Low Limit (ZC) Operation: When the dip switch is set to ON and the boiler drops below the set low limit (terminal ZC connected to boiler), all zone circulating pumps will stop. When the boiler rises above the set low limit, the zone circulating pumps are allowed to operate.

End Switches (Dry Contacts): The main end switch closes when any zone thermostat calls for heat and the mode switch is set to NORMAL. The mode switch also closes when the mode switch is set to RESET and a PC Series boiler reset power control is calling for heat. The priority end switch closes only when the priority zone thermostat or aquastat is calling for heat.

Expansion Connections: Set the expansion switch to MASTER on the switching relay that has the designated priority zone or is utilizing the PC Series plug-in option. Set all other daisy chained controls to SLAVE. Using thermostat wire (18-22 gauge) connect between terminals A, B, C on the master control to the corresponding A, B, C on the SLAVE control(s). Controls may be daisy chained up to 20 zoning panels using any combination of -EXP controls (120 zones if all are 6 zone panels).

Thermostat Input (24 vac):

- **R** Hot side of transformer. Connect to R on thermostat.
- **W** Switched R signal from thermostat. Connect to W on thermostat.
- **C** Common side of transformer. Connect to COM on thermostat (optional).

NET Network terminals 1 & 2 are tied together for wiring convenience when using communicating style thermostats (optional).

120 VAC Connections (N is Neutral, H is Hot):

- **Power Input** Connect 120 Volt AC power
- **Primary** Primary Pump (optional)
- **Zone 1-5** Circulator Zones
- **Priority Zone 6** Priority Zone (if enabled) or Zone 6 Normally closed terminals for the Priority Zone. Will deactivate on a Priority Zone call.

Specifications:

<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>NUMBER OF ZONES</th>
<th>VOLTAGE</th>
<th>MAXIMUM COMBINED LOAD</th>
<th>TYPE 1 ENCLOSURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>SR506-EXP-4</td>
<td>6 with Priority 120 Vac</td>
<td>2 amp.</td>
<td>1.5 hp (6 FLA, 36 LRA) at 120 Vac.</td>
<td></td>
</tr>
</tbody>
</table>

All thermostat connections supply a 24 Vac class 2 output.

WARNING: Wiring connections must be made in accordance with all applicable electrical codes. Use copper wire only. 120 Vac wiring must have a minimum temperature rating of 75°C. Failure to follow this instruction can result in personal injury or death and/or property damage. 12-18 gauge wire recommended for 120 Vac connections, 14-22 gauge wire for thermostat connections, and 14-22 gauge wire for 24 Vac source connections.

For Cold Start Boiler Application

For Tankless Coil Boiler Application (Alternative Wiring)

Operation: When any thermostat calls for heat, the boiler will be enabled and the appropriate circulating pump is energized when the boiler temperature is above the set low limit and low limit (ZC) dip switch is set to ON.

ZC and ZR Terminals: Connect terminal ZC to ZC terminal on the aquastat control. Connect ZR to ZR terminal on the aquastat control. Confirm polarity is consistent between boiler aquastat and switching relay.

WARNING: When using Alternative Wiring diagram, wiring instructions must be followed so power originates from the boiler aquastat. Failure to follow these wiring instructions may result in a secondary source of power being connected to the boiler that may activate it under certain circumstances, causing injury or death.

For Tankless Coil Boiler Application (Alternative Wiring)

For Both Cold Start Boiler Application and Tankless Coil Boiler Application (Alternative Wiring)

For more wiring diagrams, visit www.taco-hvac.com.
Dip Switch Settings:

<table>
<thead>
<tr>
<th>SLAVE</th>
<th>MASTER</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZONE PRIORITY ON</td>
<td>OFF</td>
</tr>
<tr>
<td>RESET</td>
<td>OFF</td>
</tr>
<tr>
<td>PRIMARY PUMP FUNCTION ON</td>
<td>OFF</td>
</tr>
<tr>
<td>POST PURGE ON</td>
<td>OFF</td>
</tr>
<tr>
<td>PRIORITY PROTECTION ON</td>
<td>OFF</td>
</tr>
<tr>
<td>PUMP EXERCISE ON</td>
<td>OFF</td>
</tr>
<tr>
<td>30 SEC/2 WK</td>
<td>OFF</td>
</tr>
<tr>
<td>LOW LIMIT (ZC) ON</td>
<td>OFF</td>
</tr>
</tbody>
</table>

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE: Resistor (1KΩ, ½ W) may be needed between W and C terminals.

Troubleshooting:

- **Problem:** Digital thermostats do not work correctly when connected to a switching relay.
- **Solution:** Some thermostats are a “Power Stealing” type which means they are powered by the switching relay with just 2 wires (R & W). A resistor may be needed in order to have the thermostat work properly. This resistor should be placed between the W and C (common) terminals of the switching relay. If the thermostat manufacturer does not supply a resistor, a 1000 ohm ½ watt resistor has proven to work with most models and is readily available at electronic supply outlets (e.g. 8the batteries are fresh and installed correctly.

- **Problem:** No heat in a zone or room of building.
- **Solution:** LED diagnostic lights will help find a component that is not working properly. The green LED should always be on, indicating that power is connected and the solid-state fuse is good. When there is a call for heat, the red LED will come on indicating power to the zone circulator. This indicates the thermostat is working correctly. If the red LED does not come on, then check the thermostat and thermostat wiring for errors.

LIMITED WARRANTY STATEMENT

Taco, Inc. will repair or replace without charge (at the company’s option) any product or part which is proven defective under normal use within three (3) years from the date of start-up or three (3) years and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under this warranty, it is the responsibility of the purchaser to promptly notify the local Taco stocking distributor or Taco in writing and promptly deliver the subject product or part, delivery prepaid, to the stocking distributor. For assistance on warranty repairs, the purchaser may either contact the local Taco stocking distributor or Taco. If the subject product or part contains no defect as covered by this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Any Taco product or part not installed or operated in conformity with Taco instructions or which has been subject to misuse, misapplication, the addition of petroleum-based fluids or certain chemical additives to the systems, or other abuse, will not be covered by this warranty.

If in doubt as to whether a particular substance is suitable for use with a Taco product or part, or for any application restrictions, consult the applicable Taco instruction sheets or contact Taco at [401-942-8000].

Taco reserves the right to provide replacement products and parts which are substantially similar in design and functionally equivalent to the defective product or part. Taco reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

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This warranty gives the purchaser specific rights, and the purchaser may have other rights which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or on the exclusion of incidental or consequential damages, so these limitations or exclusions may not apply to you.