



Replacing Zone Valve Power Head

SUPERSEDES: January 15, 1996

EFFECTIVE: June 30, 1999

Plant I.D. 001-998

**Models 555-1/2", 556-3/4", 557-1", 560-1/2", 561-3/4", 562-1",
570-1/2", 571-3/4", 572-1", 573-1 1/4", 5101-3/4"**



CAUTION

Failure to read and follow all instructions carefully before installing or operating this product could cause personal injury or property damage.

Procedure to remove power unit and replace with Taco 555-050RP, 555-151RP, 555-154RP or 555-173RP (as applicable) replacement power unit:

1. Turn off room thermostat.
2. Mark wires; 1, 2, and 3, according to terminal strip numbers on power unit.
3. Disconnect wires from power unit terminal strip. Do not allow wires to come in contact with each other or other objects.
4. Wait two (2) minutes for power unit to cool down.
5. Push down slightly, and rotate power unit clockwise (as shown) to remove, and lift off.
6. Position new Taco replacement power unit on valve body, push down slightly and twist counter-clockwise to assemble onto valve body.
7. Reconnect wires marked 1, 2, and 3 to their respective terminals on the replacement power unit.
8. Check to make sure that the manual operation lever is in the auto position before returning the thermostat to normal operation.
(Note: no manual lever on 555-173RP)

Twist off Power Head

DO IT ONCE. DO IT RIGHT.

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